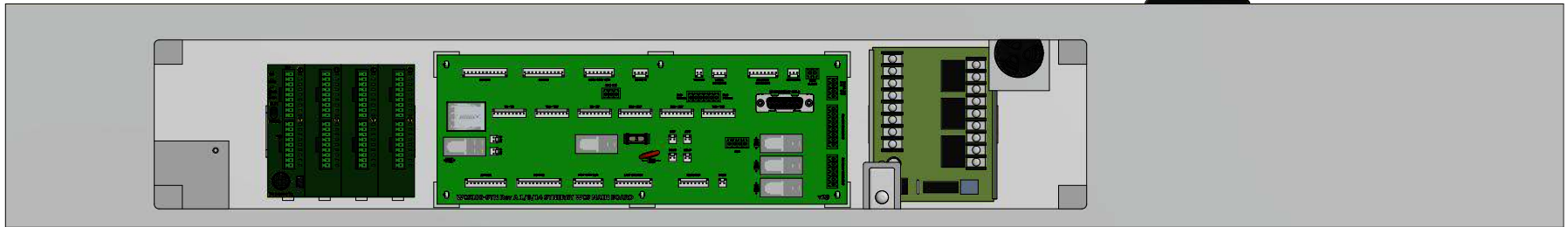


REVISION LOG				
BY	REV	DESCRIPTION	ECO NO.	SHT
LJG	V1 02-22-17	INITIAL RELEASE		
LJG	V1.2 02-28-17	ADDED NOTES, RENUMBERED	NA	3



DOCUMENT REVIEW AND APPROVAL

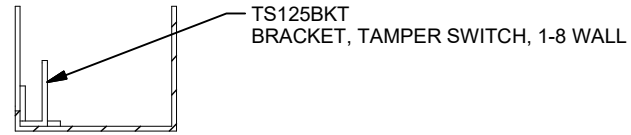
- CAD \_\_\_\_\_
- ENGINEERING \_\_\_\_\_
- PRODUCTION \_\_\_\_\_
  - MACHINIST #1 \_\_\_\_\_
  - MACHINIST #2 \_\_\_\_\_
- Q.A. MANAGEMENT \_\_\_\_\_
- OTHER \_\_\_\_\_

CHANGE IN FIT OR FORM V4.4 03-06-15  
 INTERNAL CLARIFICATION  
 CURRENT DATE

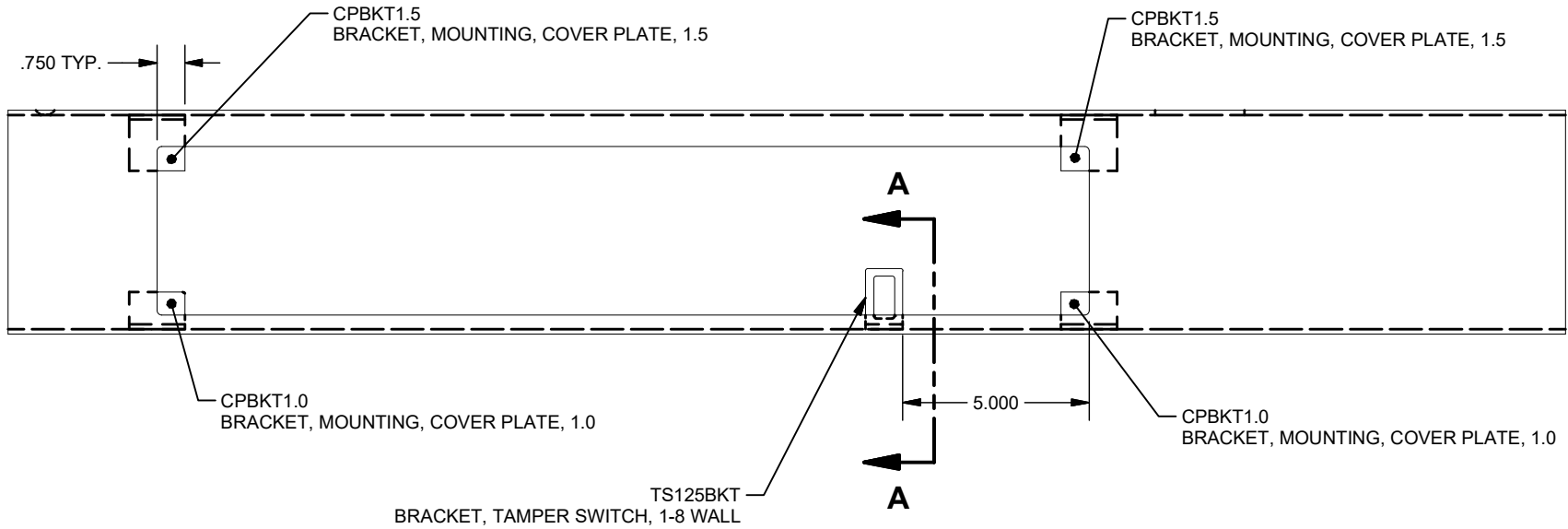
ELECT HDR - ASSY, ELECTRONIC HEADER

Revisions



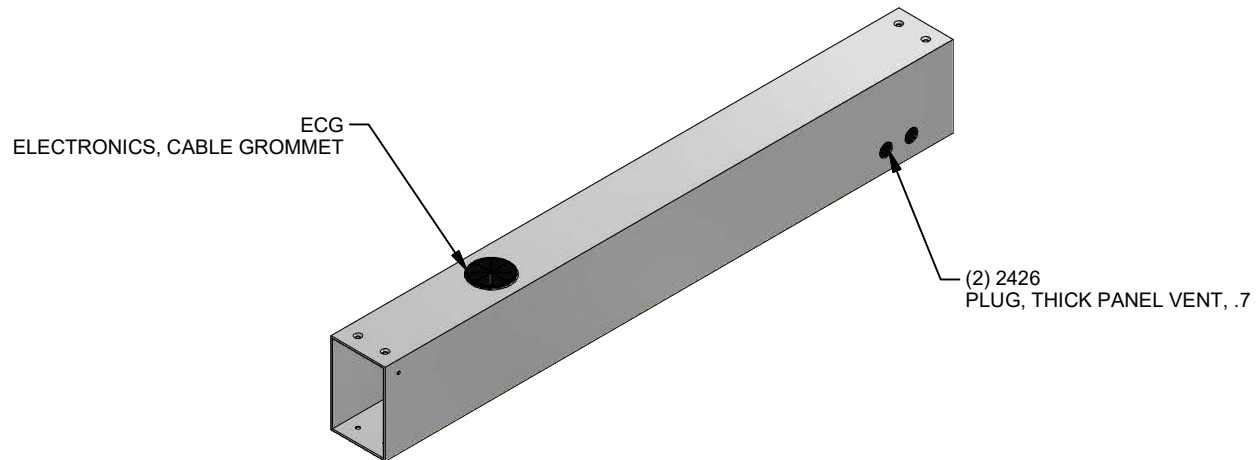
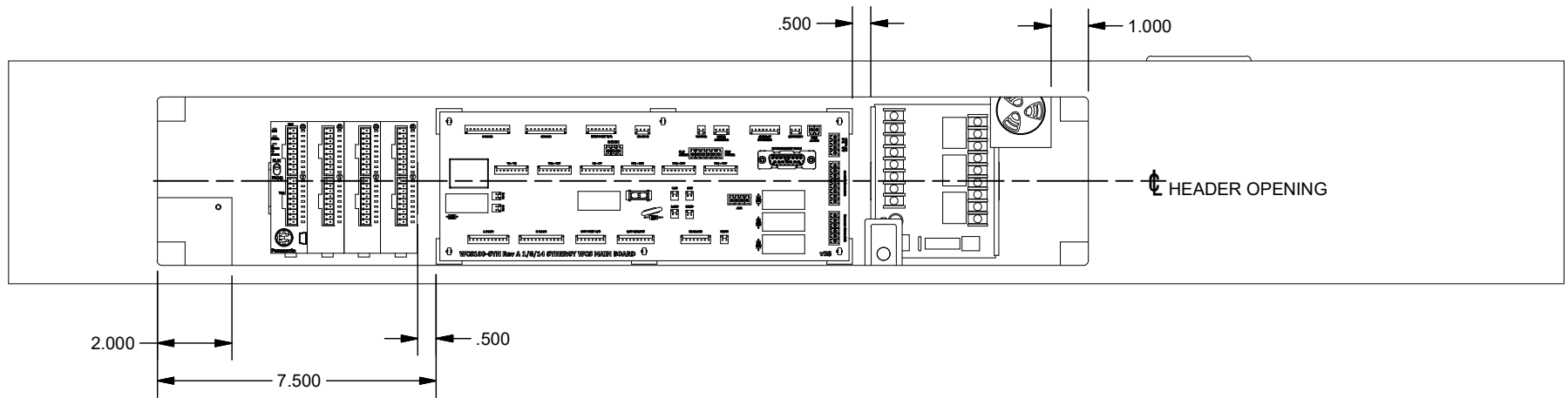


**SECTION A-A**



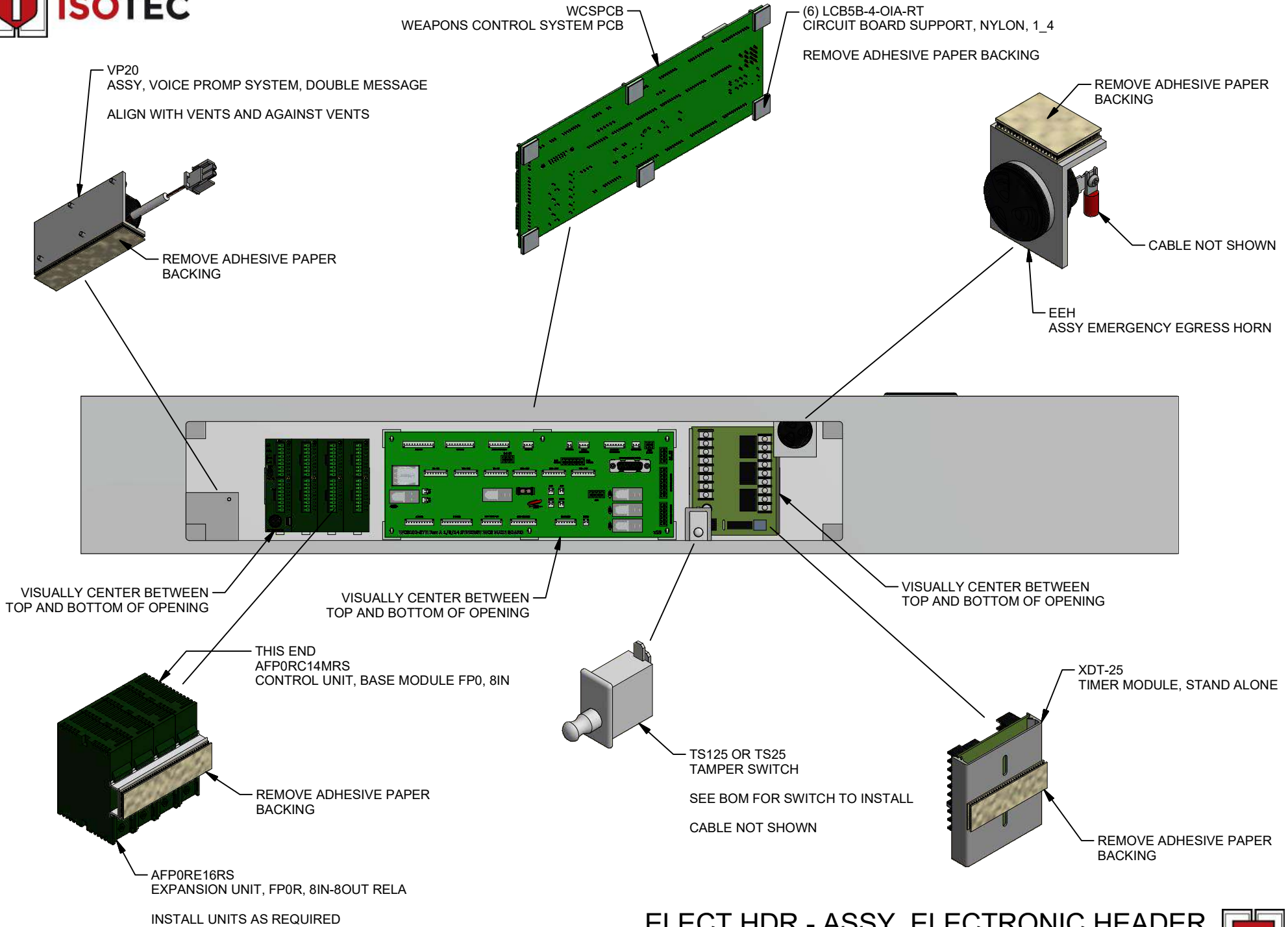
**BEFORE POWDER COAT**

CLEAN INSIDE OF TUBE WITH DENATURED ALCOHOL AND CLEAN CLOTH  
GLUE THESE PARTS IN PLACE USING LORD 406/19 ACRYLIC ADHESIVE



**NOTES:**

1. DO NOT INSTALL DEVICES UNTIL AFTER HOLES FOR CEILING SASH HAVE BEEN DRILLED.
2. MAKE SURE ALL METAL CHIPS / SHAVINGS ARE REMOVED.
3. CLEAN ALL INSIDE SURFACES USING DENATURED ALCOHOL AND CLEAN CLOTH.
4. APPLY 3M PRIMER 94 WITH 1" FOAM BRUSH IN LOCATION OF EACH ASSEMBLY BEING INSTALLED.



## ELECT HDR - ASSY, ELECTRONIC HEADER